



Material - JIS SUS 304 LN

Standard Specification for Seemless Steel Tubes for Pressure Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - JIS SUS 304 LN Seemless Steel Tubes for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Steel, Plate, Sheet and Strip

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.		
Silicon	Si %	1.000 max.		
Manganese	Mn %	2.000 max.	Solution Annealing	
Phosphorus	P %	0.045 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	17.000 - 19.000		
Nickel	Ni %	8.500 - 11.500		
Nitrogen	N %	0.120 - 0.220		_
Iron	Fe %	Balance	Mechanical Properties	
-	-		Tensile Strength in Mpa	550 min.
-	-	-	Yield Strength in Mpa	245 min.
-	-	-	Elongation in %	40 min.
-	-	-	Reduction of Area in %	50 min.
-	-	-	Hardness in HB	217 max.
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
1.4311	EN	European Union	Tube	
1.4311	DIN	Germany	Steel	
1.4311	DIN	Germany	Steel	
CrNi18/9-0.03C/N	BS	British	Steel and Flat	
X3CrNiN18-10	AFNOR NF	France	Steel and Tube	
X20CrNiN 18-10	UNI	Italy	Sheet, Plate, Strip and Bar	
X2CrNiN18 10 KKW	ONORM	Australia	Steel	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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